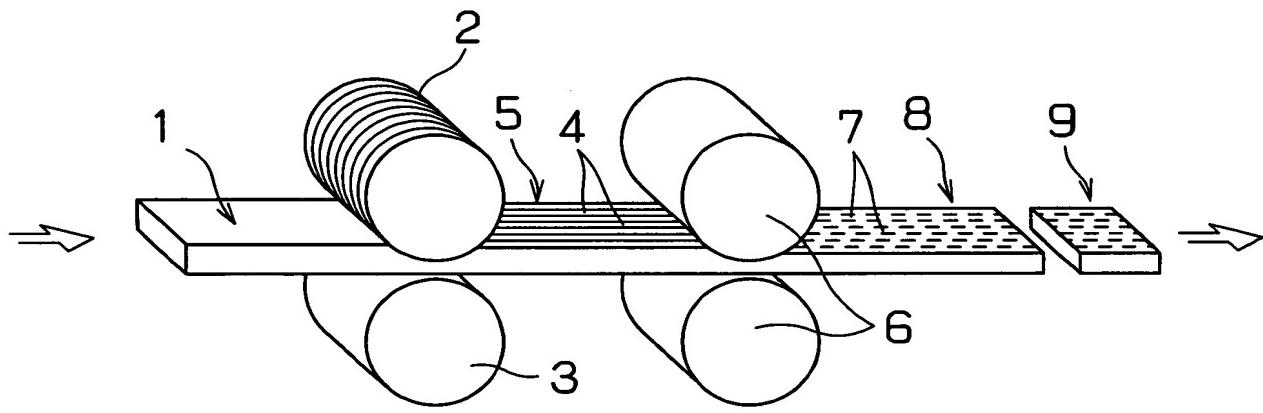


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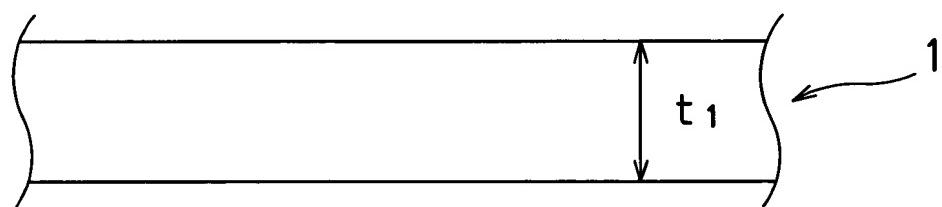
Fig. 1



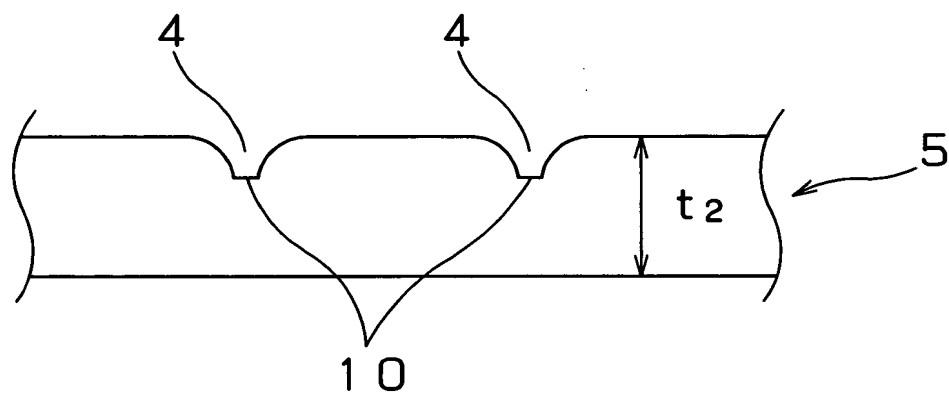
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Fig. 2

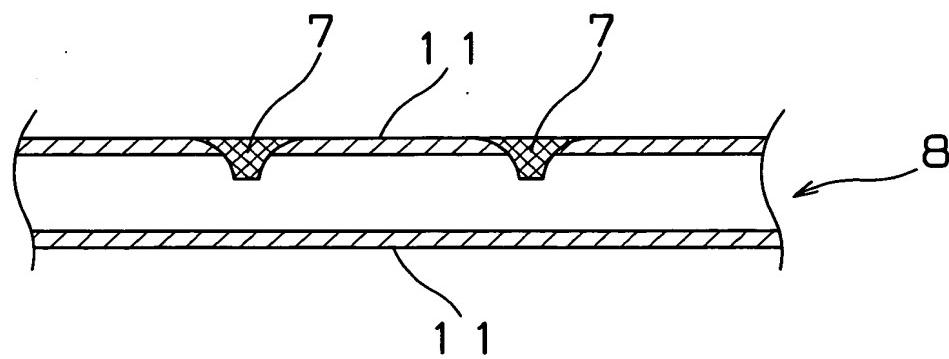
(A)



(B)



(C)



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~~Fig. 2~~

Fig. Z(A)

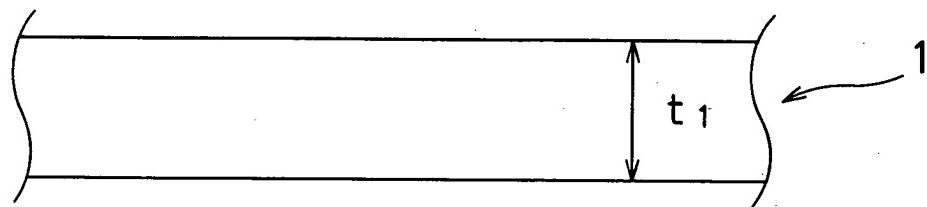


Fig. Z(B)

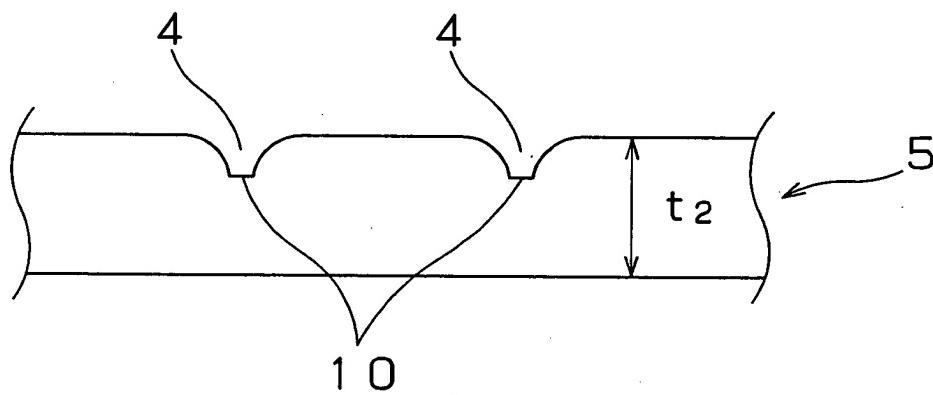
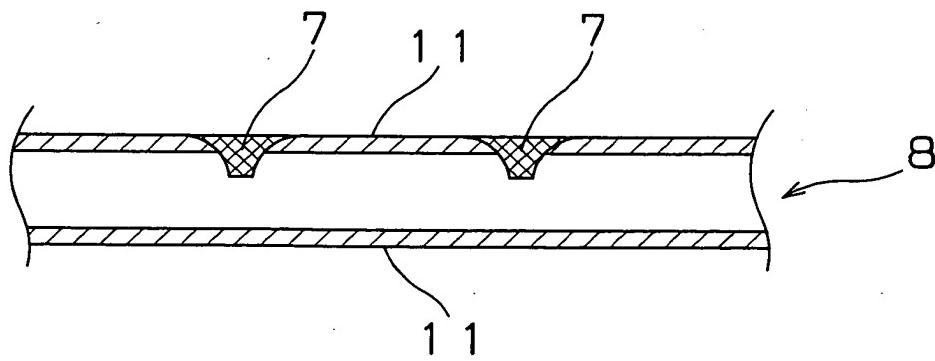


Fig. Z(C)



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~~Fig. 3~~

Fig. 3 (A)

G

10

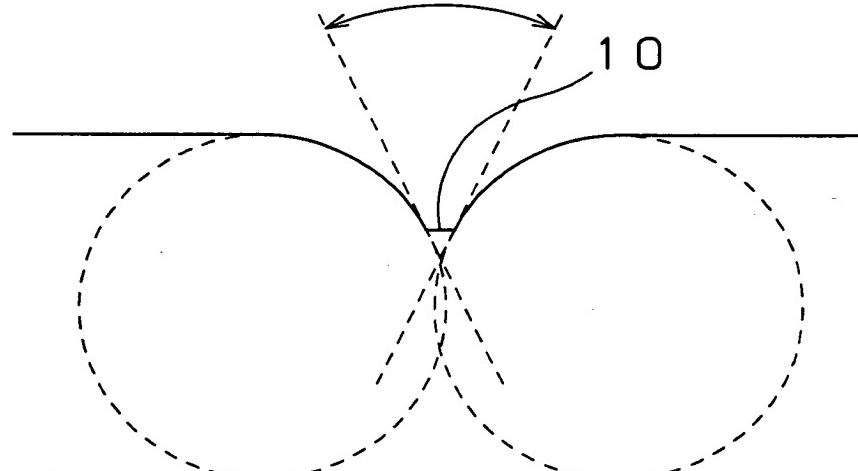


Fig. 3 (B)

G

10

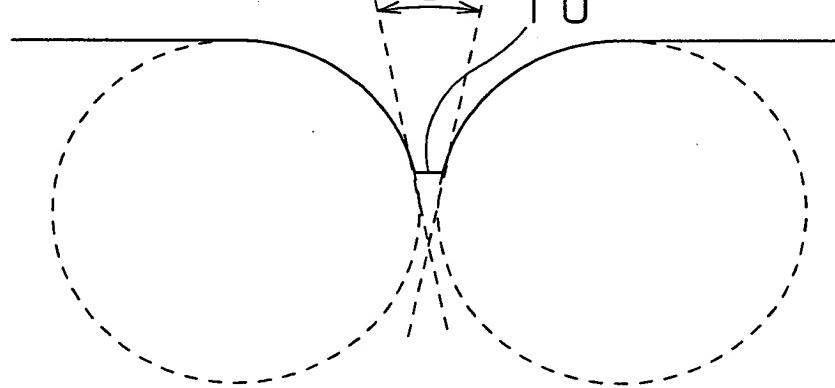
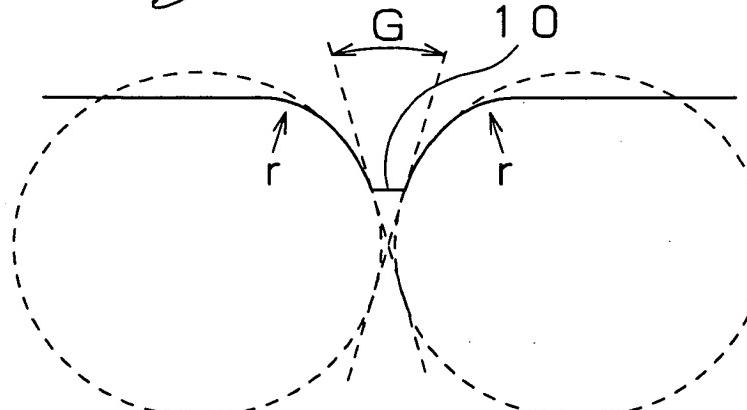


Fig. 3 (C)

G

10



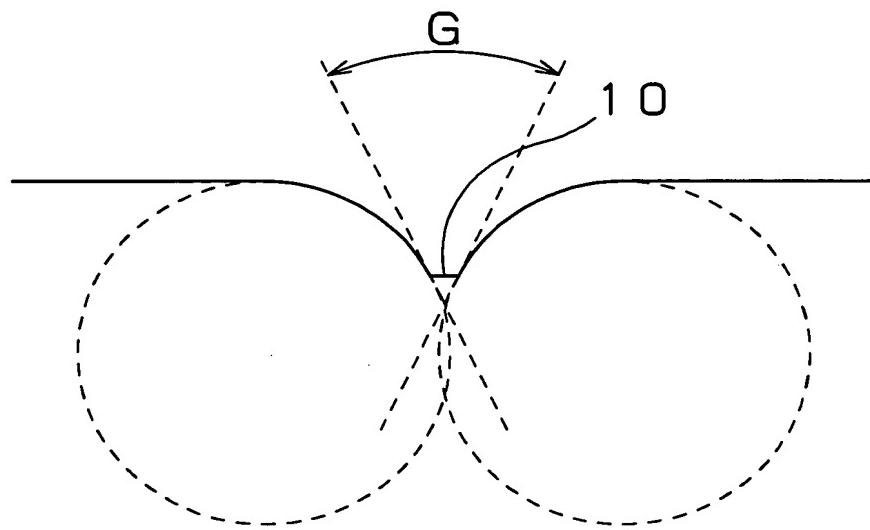
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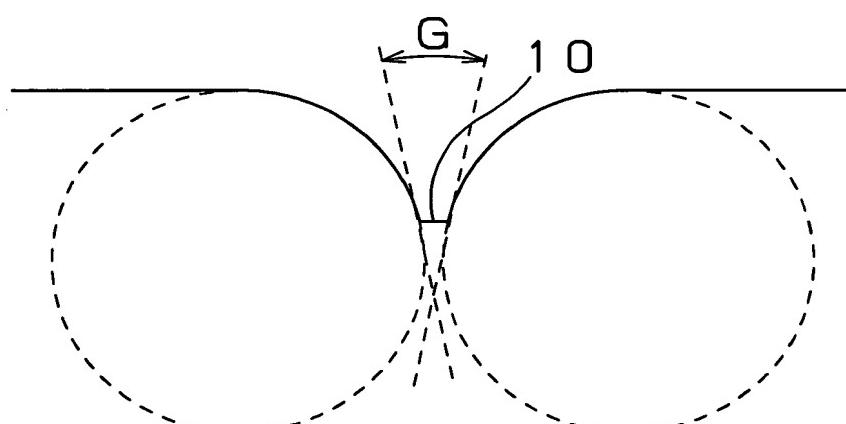
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Fig. 3

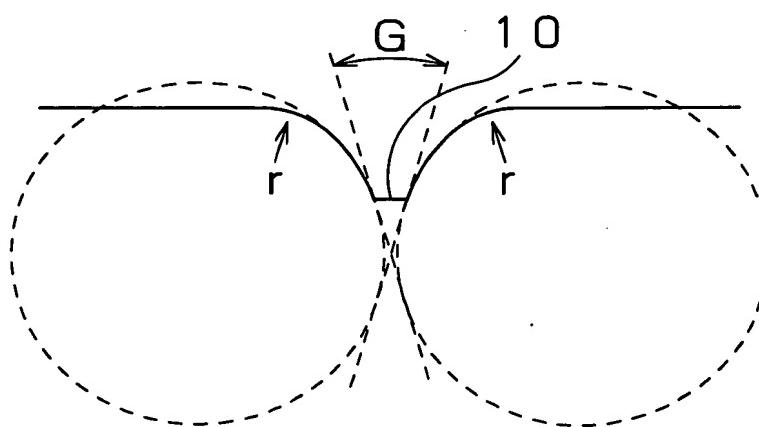
(A)



(B)



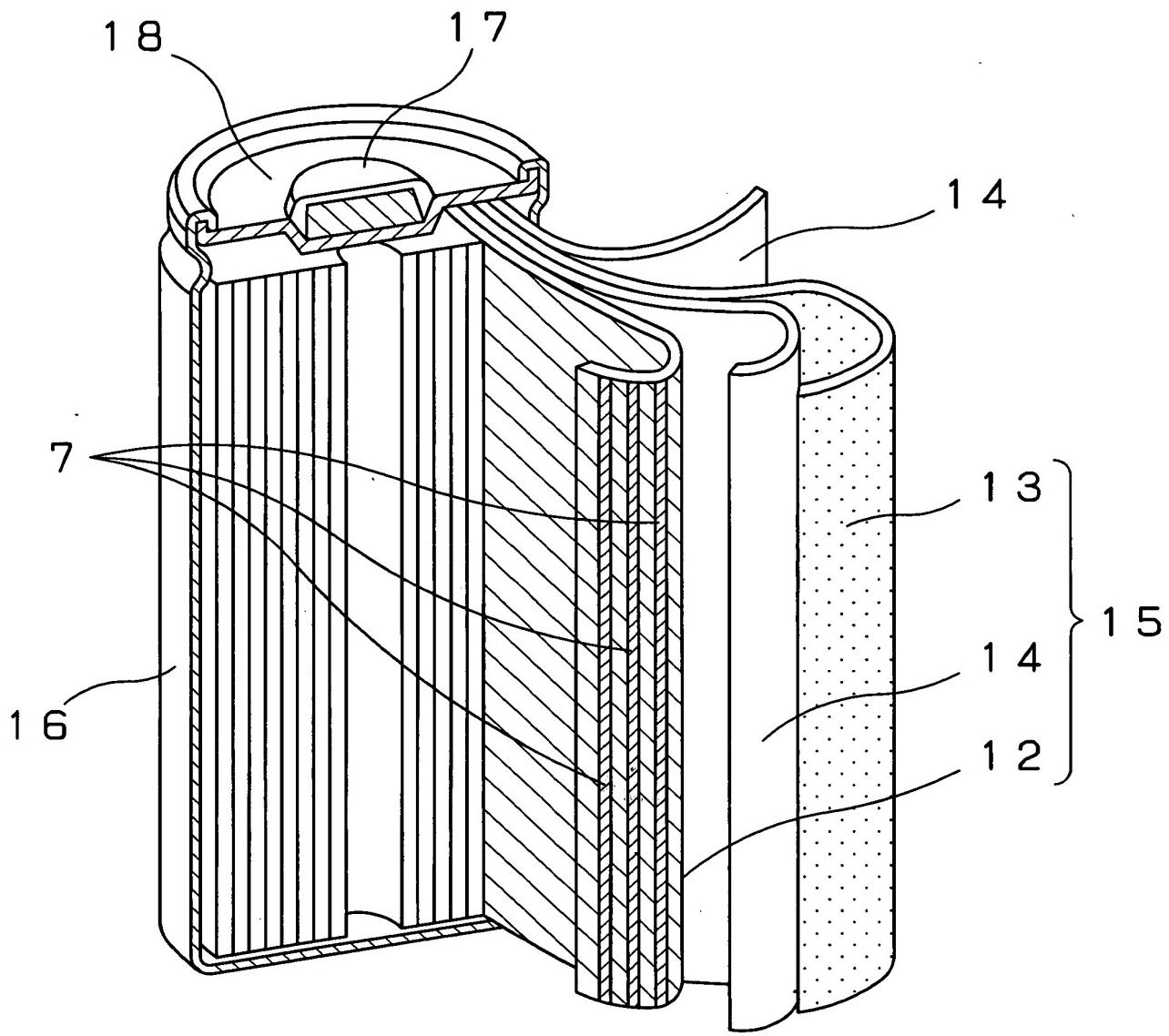
(C)



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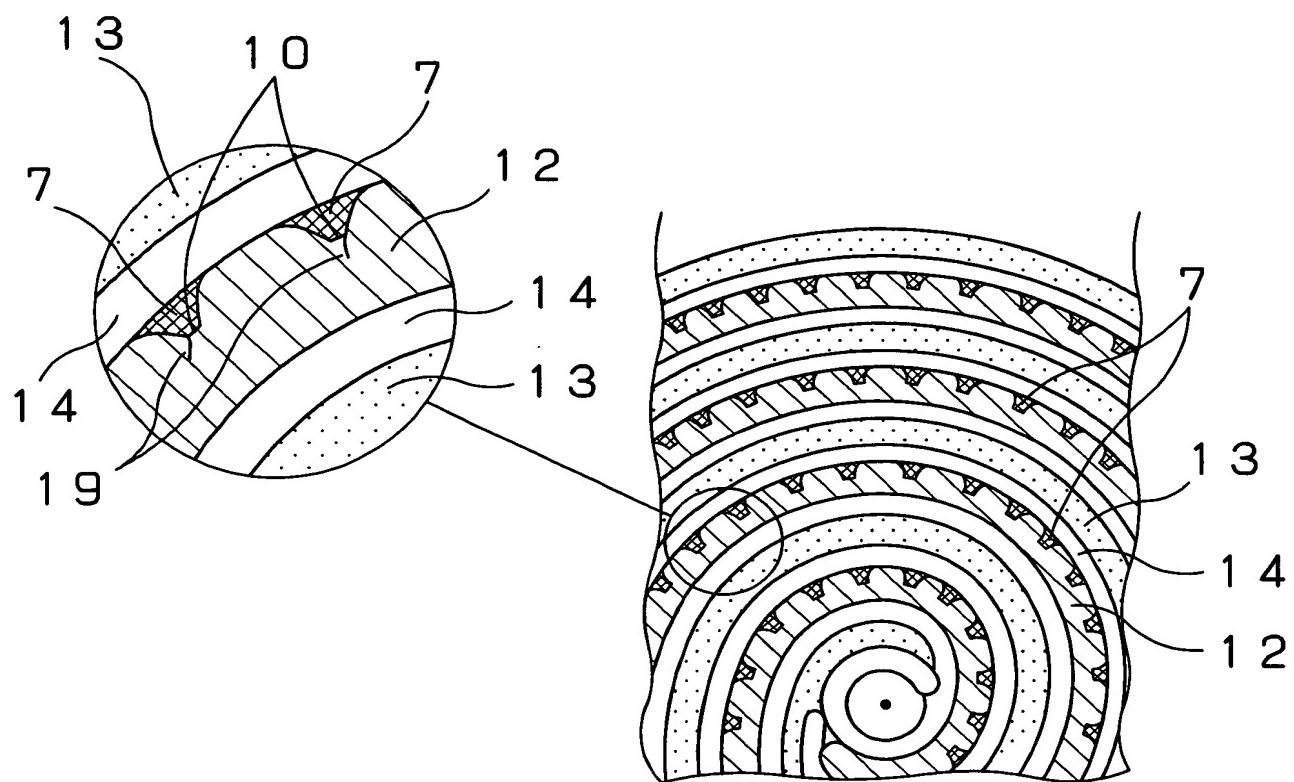
Fig. 4



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Fig. 5

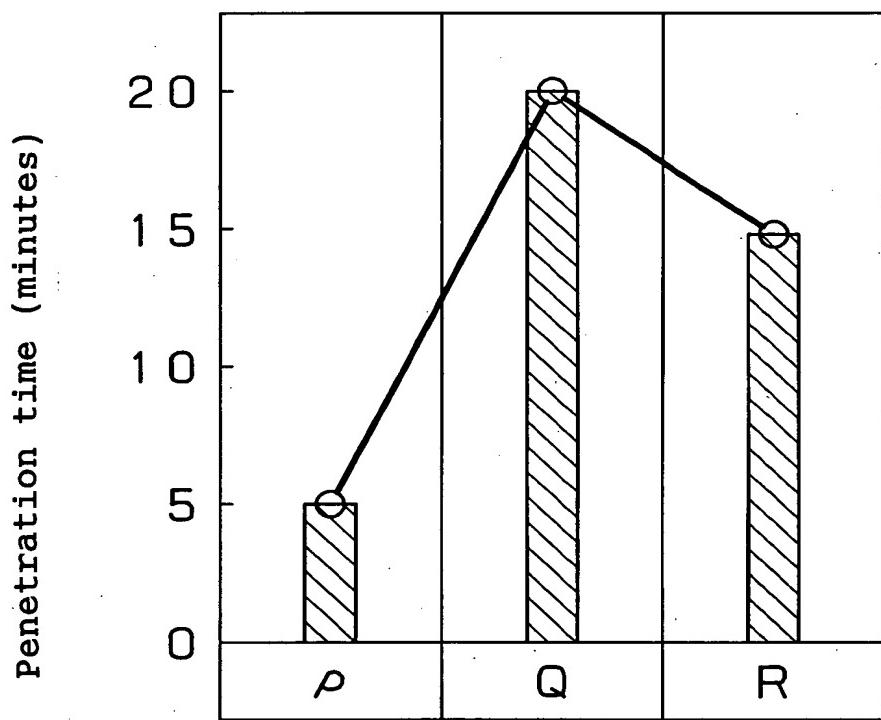


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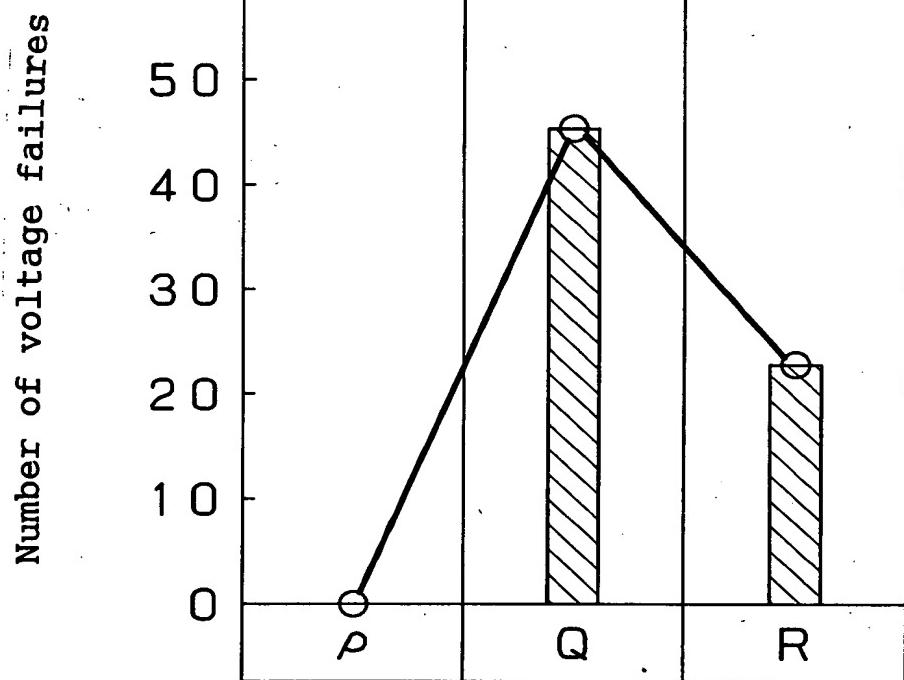
Fig. 6



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Fig. 7



DETROIT 1234567890

List of Reference Numerals

1. Active material-filled substrate
2. Grooved roller
3. Smoothing roller
4. Grooves
5. Groove-formed substrate
6. Pressing roller
7. In-groove active material layer
8. Electrode substrate
9. Electrode
10. Bottom of grooves
11. Dense surface layer
12. Positive electrode
13. Negative electrode
14. Separator
15. Electrode group
16. Metal case
17. Positive terminal
18. Seal plate
19. Cracks

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